

## PRESSURE RELIEF PORT REPLACEMENT

1. Select a location for the pressure relief port away from the direct flow of cold air from the coils. Choose a location where the passage of air through the PRP will not be obstructed. A location near another wired fixture may simplify wiring. Check the PRP's labeled voltage insuring that it is suitable for the supply voltage. CAUTION: Turn off the power to PRP during periods without refrigeration to reduce heat buildup.
2. Make a circle 5- 1/6 inches in diameter in the selected location and mark the center. This is to be sure that the louvered flange will fit the selected location. Using the same center, cut a 3- 5/8 inch diameter hole through the panel.
3. Cut a hole for the junction box into the inside (cold side) of the panel. The size and shape of the hole will suit the junction box to be used. Locate the box within two (2) feet from the PRP.
4. At mid-point in the 3-5/8 inch hole provide a hole for the cord to pass through the insulation and into the junction box hole.
5. Insert the sleeve into the 3- 5/8 inch hole and align the cord hole into the sleeve with the cord hole in the panel. Pass the cord through the gasket and place the gasket under the valve body. Insert the cord into the hole in the sleeve from the cold side (inside) of the freezer so that the heated valve assembly will be on the inside of the freezer. Feed the cord through and pull it out through the junction box hole.
6. With the ground screw (in the valve assembly) in the bottom position, place the louver over the valve assembly with the opening facing down and line up the screw holes in the louver, the valve assembly, and the gasket. While holding the parts lined up, place the valve assembly into the sleeve.
7. Spot through the three (3) holes and drill 1/8" hole for #8 sheet metal screws. Drive the 3 (three) screws and the inside assembly work is completed.
8. On the outside (warm side) of the freezer, assemble the louver, screen, flange, and gasket in the same manner as the inside parts were assembled and fasten with three (3) screws. CAUTION: BE SURE THAT THE WIRING DOES NOT INTERFERE WITH THE OPERATION OF THE VALVE.
9. Complete the electrical connections at the junction box.
10. NOTE: PRP's can be expected to generate some moisture or frost during humid weather conditions. When warm moist air is cooled as it enters the refrigerated space, the formation of some condensation is unavoidable. To reduce the chance of frost or moisture buildup, the PRP should be located without directly contacting a cold surface.